# Eclipse #24

Stainless Steel Sample Station For Cold Climates



### About the Eclipse #24

- New and improved all stainless waterway!
- Smooth flow with no vibration for an ideal sample stream
- Internal evacuation rod prevents flashfreezing and installation mishaps
- All key operational components below grade but removable from above
- Secure locking cast-aluminum enclosure

## Getting More Specific...

- 1/2" Sampling Nozzle
- 1" FIP inlet connection
- 3/8" hose barb for 1/8" internal evacuation line
- Electric evacuation pump (EEP) sold separately
- Lockable powder-coated cast-aluminum enclosure (option to cast your own logo)
- Can accommodate any bury depth in 6" increments
- Optional pedestal up to 3' (1' pictured)





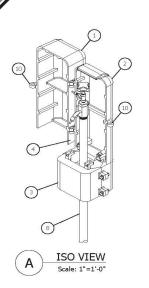




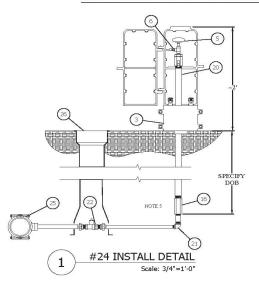
#### Create a Custom Design!

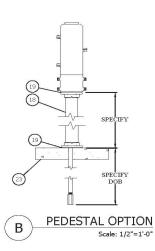
Special powder coat paint, boxes with logos, pedestals, and more!





#### **#24 SAMPLING STATION SPEC SHEET**





GENERAL SPECIFICATIONS		
MAXIMUM OPERATING PRESSURE		
STATION MATERIALS:	303, 304, 316, & 18-8 STAINLESS STEEL, BUNA-N	
ENCLOSURE MATERIAL:	CAST 319 ALUMINUM	
ENCLOSURE COLOR:	GREEN	
WETTED MATERIALS:	BUNA-NRUBBER, 303, 304, 316 & 18-8 STAINLESS STEEL	
DEPTH OF BURY:	SPECIFY	
WEIGHT:	~35 LB S @ 3' DOB	
ADDITIONAL PEDESTAL WEIGHT:	~38 LBS FOR 3' PEDESTAL	
CUSTOM LOGO:		
NSF CERT:		

ITEM	DESCRIPTION	NOTES
1	88 FRONT DOOR (COVER A)	1 1
2	88 REAR DOOR (COVER B)	
3	88 BASE	2 PIECES
4	1/2" UNTHREADED NOZZLE	
.5	OPERATING HANDLE	
6	DRAINHOSE BARB	
7	DRAIN CAP	
8	1" S.S. BARREL	
9	S.S. OPERATING ROD	NOT SHOWN
10	LOCKING HOLE	
11	VALVE CORE	NOTE 5
12	VALVE SEAT CARRIER	NOTE 5
13	OPERATING SCREW	NOTE 5
14	SEAT O-RING	NOTE 5
15	WATER PATH	
16	VALVE BODY	NOTE 5
17	INLET HOLES	
18	PEDESTAL	
19	PEDESTAL GASKET	
20	PACKING NUT	
21	3/4" S.S. ELB OW	B Y OTHERS
22	CURBSTOP	B Y OTHERS
23	CONCRETE	B Y OTHERS
24	ANCHORS	B Y OTHERS
25	SADDLE CLAMP	B Y OTHERS
26	VALVE BOX	B Y OTHERS

Sampling Station shall be ' bury, with a 1" FIP inlet, and 1/2" unthreaded blow off and sampling bibb. Station shall be enclosed in a lockable, cast aluminum box with hinged openings.

When open, the station shall require no key for operation, and all water flow shall pass thru an all stainless steel waterway. All operational components shall be of stainless steel and serviceable / replaceable from above ground with no digging or excavation needed.

The operating screw shall be located undergound and inside of the valve body. The operating screw, when turned via the handle, shall raise and lower a valve seat

carrier, for controlling the flow of water through the hydrant. The station shall utilize an o-ring for sealing of the valve core to valve seat carrier to shut off the flow of water. The operating rod shall be supported on both ends, via the packing nut and the valve seat carrier to prevent the station from vibrating/pulsing under high pressures and to ensure a smooth sample stream.

When open, the water shall flow through the 6 openings of the valve seat carrier, up and around the valve core, up the stand pipe and out thorugh the nozzle.

The operating rod shall be hollow. A secondary drain port shall be located on the hollow operating rod, underneath the handle and when open shall allow for evacuation of any water remaining inside the station, via pump or compressed air blow off, to prevent freezing.

The station shall be model #24 as manufactured by Kupferle Water Solutions, St. Louis MO. 63102 or approved equal.

- Notes:
  1.) If the color shall be any color other than green, check with the manufacturer for color options, and specify accordingly.
  2.) When installed on or with concrete, Kupferle recommends the use of a gasket or barrier between the enclosure/pedestal and the concrete surface, when purchasing the station, if concrete install is specified on the order Kupferle will provide said gasket, the enclosure clamp on the bottom of the enclosure base will fit inside a 4" pve pipe.
  3.) Prolonged exposure to strong elhorides which can be present in concrete, cleaning agents, and sometime even potable water can lead to possible enclosure corrosion. regular maintenance and drying the station after use are the best methods for optimal station longevity.
  4.) In corrosive solids the buried pipe should be prepped for additional resistance to corrosion. Kupferle recommends spraying all underground piping and fittings with bituminous spray tar, allowing proper time to dry, and then wrapping the parts.
  5.) Reference valve details on page 2 for a more detailed unterstanding of the #24's superior valve, screw, seat and drain design.









Our rechargeable battery-powered evacuation pump (EEP) keeps your stations dry and safe from freezing during cold

